



4100 13th Street SW ■ Canton, OH 44710 ■ Phone: 866.997.8788 ■ Fax: 330.477.0626 ■ www.gregorystrut.com

## GREGORY STRUT Conformance Statement for 2024

January 1, 2024

TO: All G-STRUT Customers, Engineers, Specifiers, & End Users  
FROM: Bob Porter, VP Gregory Strut  
RE: **G-STRUT® (Gregory Strut) Industry Standard Metal Framing Strut Channel Conformances, Compliances, Specifications, Certifications, & Standards**

- ✓ American-Made / Made in the USA
- ✓ Buy-American Act Compliance
- ✓ Buy-American Final Act Compliance
- ✓ ARRA Compliance
- ✓ MFMA Membership & Compliance
- ✓ ISO 9001:2015 Certified
- ✓ Green Manufacturing Practices
- ✓ UL Listed for raceway applications
- ✓ Galvanized coating specifications & standards
- ✓ Fully interchangeable with industry standard dimensions & specs
- ✓ Engineering data, load data, & complete specifications online

*Gregory Strut / G-STRUT® Metal Framing Strut Channel (Which includes all configurations including pre-galvanized steel, grades 304 & 316 stainless steel, aluminum, electro-plated steel, green powder coated, PVC coated, plain/no finish steel, and hot-dip galvanized steel strut channels) is produced according to the following, and as such, should fulfill your requirements for: quality standards, Buy-American/domestically produced channel, industry standards conformance, ISO standards & quality practices, MFMA standards, galvanized coating weight specifications & industry standards, green manufacturing practices, LEED requirements, and interchangeability with other brands:*

### **BUY AMERICAN / MADE IN USA**

#### **G-STRUT® Metal Framing Channel:**

- Meets the requirements of the *Buy American Act*
- Meets the requirements of the *Buy American Final Act*
- Meets *ARRA (Amer. Recovery and Reinvestment Act of 2009)* requirements
- Is **MADE IN THE USA**, manufactured in Ohio, Alabama & Utah
- Is *manufactured with steel sourced in the USA*
- Is *roll formed, galvanized, plated and/or painted in the USA*
- Is made by *American union labor (USWA; United Steelworkers)* in Canton, Ohio
- Aluminum Strut Channel is *extruded in the USA*
- Stainless Steel Channel, Grades 304 & 316 is *manufactured with domestic steel in the USA*

### **METAL FRAMING MANUFACTURER'S ASSOCIATION (MFMA)**

- G-STRUT® is a member of *MFMA (Metal Framing Manufacturer's Association)*
- G-STRUT® fully conforms with *MFMA's Standards and Guidelines*



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### UNDERWRITER'S LABORATORIES (UL)

- G-STRUT® Metal Framing Solid 1-5/8" 12-gauge channel is *UL Listed for raceway applications*

### INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO CERTIFICATION)

- G-STRUT® / Gregory Industries is *ISO Certified 9001:2015*

### GREEN MANUFACTURING PRACTICES / SUSTAINABILITY / CARBON REDUCTION / LEED

- G-STRUT® / Gregory Industries is committed to the following *green manufacturing practices* that may contribute to your LEED requirements ([www.gregorycorp.com/green.cfm](http://www.gregorycorp.com/green.cfm)):
  - a. Use of recycled steel in manufactured products
  - b. Recycling of scrap steel and manufacturing by-products
  - c. Lead-free continuous galvanizing
  - d. Chrome-free rust inhibitors
  - e. Wastewater and air treatment systems
  - f. Low energy / efficiency lighting
  - g. Recycled heat from manufacturing processes

### ASTM STANDARDS CONFORMANCE

- G-STRUT® Galvanized strut channel meets or exceeds strut industry standards per the following:
  - a. Includes all profiles: 12G: 1-5/8" x 3-1/4", 2-7/16", 1-5/8", 1-3/8", 1", 13/16" / 14G: 1-5/8" x 1-5-8", 13/16"
  - b. Continuous 'pre-galvanized' hot-dip coating, produced to G90 coating weight (standard)
  - c. Steel substrate conforms to ASTM 1011 for hot rolled carbon steel
  - d. Galvanized coating conforms to ASTM 653 for hot dip pre-galvanized steel
  - e. HDG (after fabrication galvanized channel) conforms to ASTM 123 for hot dipped batch galv.
- G-STRUT® Stainless strut channel meets or exceeds strut industry standards per the following:
  - a. Includes all profiles: 12G: 1-5/8" x 3-1/4", 2-7/16", 1-5/8", 1-3/8", 1", 13/16" / 14G: 1-5/8" x 1-5-8", 13/16"
  - b. Stainless steel available in Grade 304 & Grade 316
  - c. Stainless Steel substrates conforms to ASTM 276 and ASTM 240

Bob Porter  
Vice President