



MANUFACTURED FROM 60,000# MIN YIELD STEEL PER ASTM A-570 AND COATED WITH MINIMUM 2oz ZINC PER SQ. FT PER ASTM F1043-TYPE A (5.30 LBS. PER FT.)

ITEM	QNTY	DESCRIPTION		MATERIAL			
				MACHINING TOLERANCES		FABRICATION TOLERANCES	
SCALE	3/4	CHK'D BY	DTM	0.1	± 0.030	UNDER 18"	± 1/32
DWN BY	DTM	09/15/17	APP'D BY	0.01	± 0.015	18" AND OVER	± 1/16
				0.001	± 0.005	ALL MACHINED SURFACES 125	
				ANGLES	± 1/4	BREAK ALL SHARP EDGES	

SUPER 'C' POST - 0.150 WALL

CAD FILENAME:
FENCE 4-27

LAST PLOT DATE:
09-15-17



4100 13th Street SW
Canton, Ohio 44710

REF. No.
DRWG No.

FENCE 4-27